DECLARATION OF COMPLIANCE

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Technical Service & Development,
Flexible packaging,
Walki Oy

Product: WALKI®Foil - laminates.
LQ/ ALU /PE/ Kraft paper /PE

Raw materials used in the above mentioned product are suitable for food packaging in accordance with Regulation EC 1935/2004 and manufactured according to GMP Regulation No 2023/2006.

Lacquer primer (substances, for indirect contact)
Manufactured in accordance with "Good Manufacturing Practices" (GMP). The raw materials are selected according to the EuPIA Exlusion List. Compliance with Packaging and Packaging Waste Directive 94/62/EC.
Swiss Ordinance on Materials and Articles in Contact with Food (SR 817.023.21)

Aluminium Foil

EN 573-3	Aluminium and aluminium alloys – Chemical composition and form of wrought products – Part 3: "Chemical composition"
EN 602	Aluminium and aluminium alloys – wrought products – Chemical composition of semi-finished products used fabrication of articles for use in contact with foodstuff.
USA	FDA, CFR, Title 21 (1987) 178.3910 (rolling oil)
EU	Commission Directive 94/62/EC (heavy metals)

Paper (Bleached kraft paper)

EC	Regulation EC 1935/2004 Commission Directives 94/62/EC and amendments on packaging and packaging waste.
Germany	BfR, Recommendation XXXVI, In terms of composition suitable for dry, fatty and moist foods.
USA	FDA 21 CFR parts 176.170 176.180, In terms of composition suitable for both dry and non-fatty foods as well as moist and fatty foods.

PE polymers

USA	FDA, CFR, Title 21, 177.1520 (a)(2), (b) and (c)2.1 Olefin polymers.
EC	EU Regulation 1935/2004, EU Directive 94/62/EC, EU Regulation 10/2011 and amendments latest amendments (latest 2018/79). Regulation for epoxy resins 1895/2005 - BADGE, NOGE and BFDGE are not used for grade. Compliant under the condition that the finished article meets the following migration limits: OML: 10mg/dm^2 SML : used polymers do not have any special migration limits (SML) requirements.

Migration Limits:

OML	Product with similar PE coated surface has been migration tested and PE side was verified to be suitable for direct food contact with dry, moist, acidic and fatty foods. Any long term storage at room temperature or below, including heating up to 70 °C for up to 2 hours, or heating up to 100 °C for up to 15 minutes. [Test simulants ; 3 % acetic acid, 10 % ethanol , olive oil . Migration test conditions; 10 days at 40C Results: all values <10mg/dm2]

During the manufacturing of the above mentioned product, we do not intentionally use or add any of the following substances: Active or intelligent materials, Recycled materials, Nanoparticles , Allergens, GMO (genetically modified), TSE/BSE substances, DEHA, BPA**,** Biocides, Phthalates, SVHC ´Substances of Very High Concern`, Mineral oil, MOSH, MOAH, PFOA, PFOS.

Dual use substances: not present to the best of our knowledge / not present in relevant quantities that migration to foodstuffs could exceed the food legislation limits.

Walki Valkeakoski and Wroclaw factories are certified for ISO 9001 and food safety management system ISO 22000.

Please note that it is the responsibility of the producer of the finished food article and/or the industrial packer to ensure the suitability and all relevant regulatory and legislative requirements, specifications and limitations in the intended application. We recommend consumption within 1 year time and after this time rights of claims normally disappear.